

= 1 sq foot



General Setup Instructions

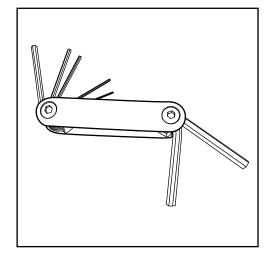
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

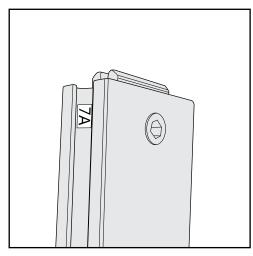
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



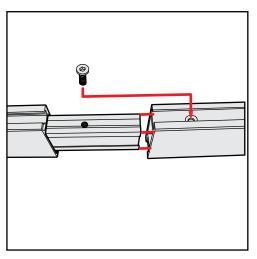
Hex Tool - Essential for Assembly



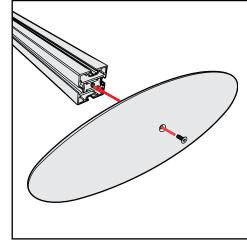
Part Identification - Numbering



MARNING



Spline Connection



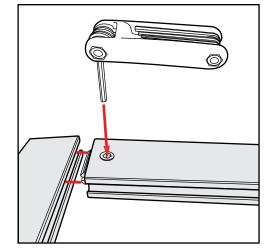
Base Plate & Extrusion Connection



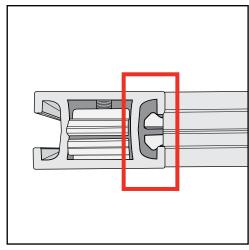
DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED



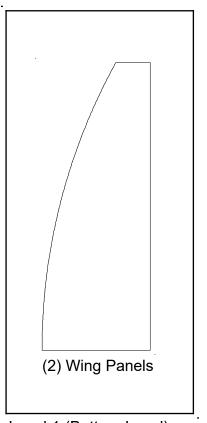
Extrusion & Lock Connection

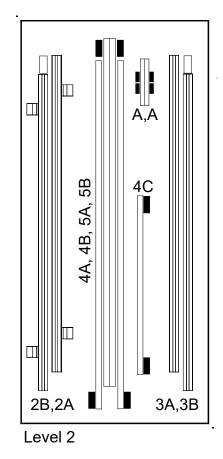


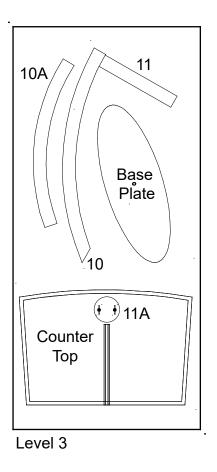
Engaged Lock

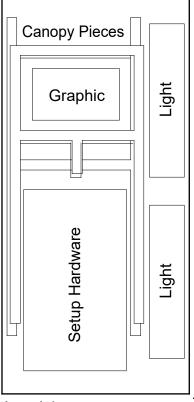


ALL CONNECTIONS MUST BE TIGHTLY SECURED

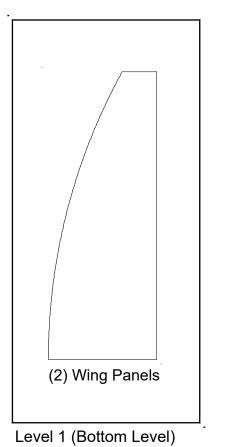


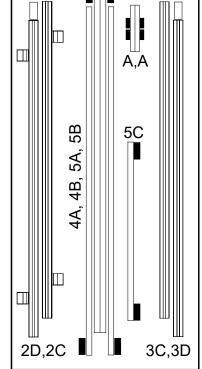




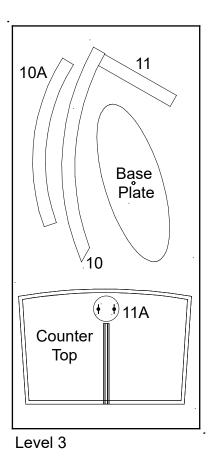


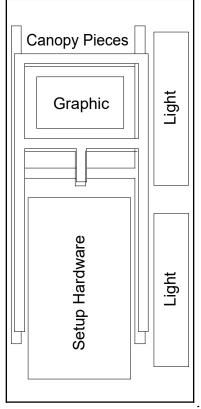
Level 4



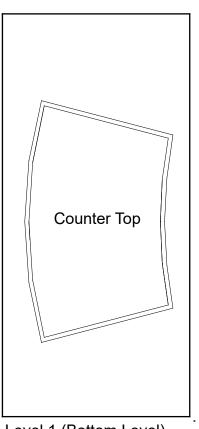


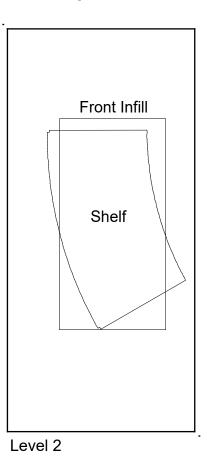
Level 2

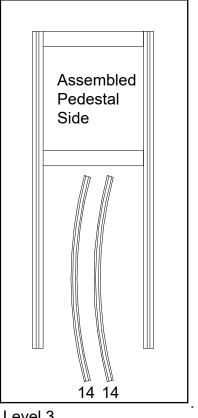


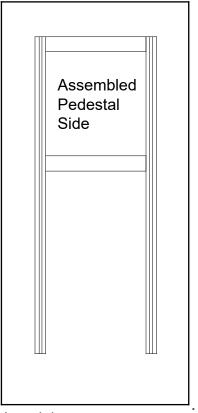


Level 4



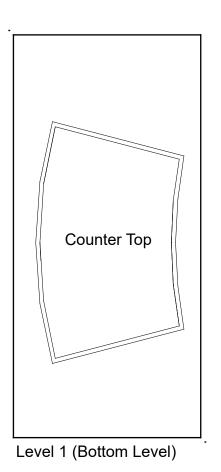


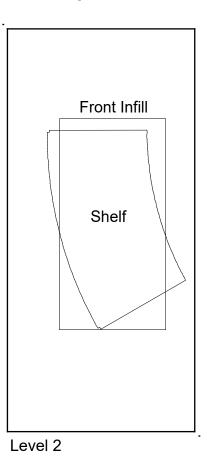


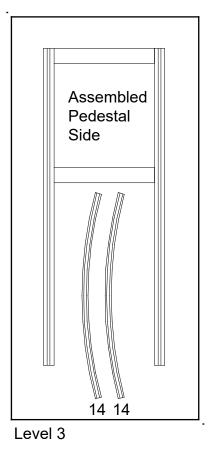


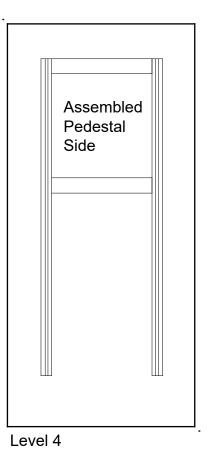
Level 3

Level 4



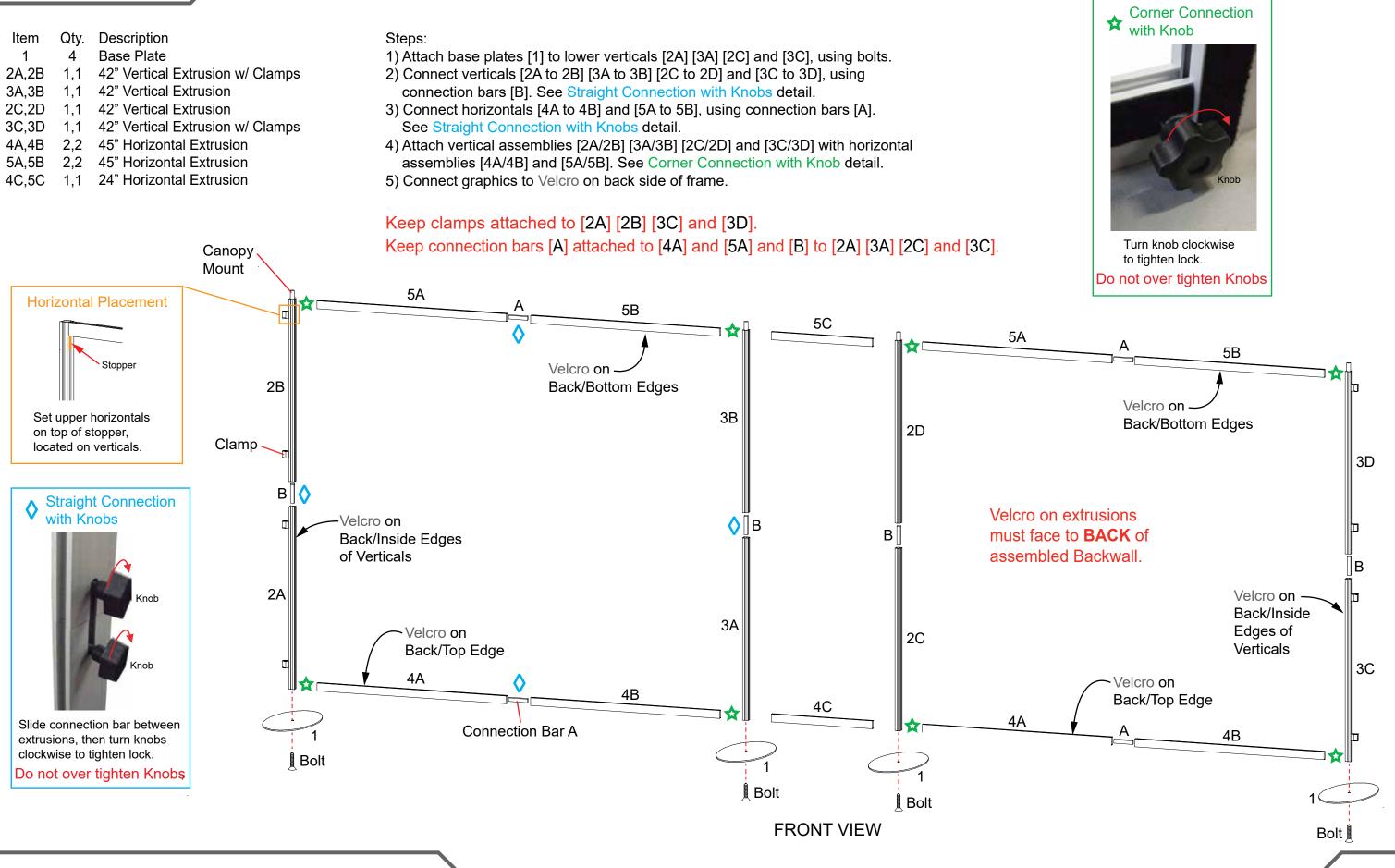








Order #XXXXX VK-2112 Assembly



Step 1 of 5

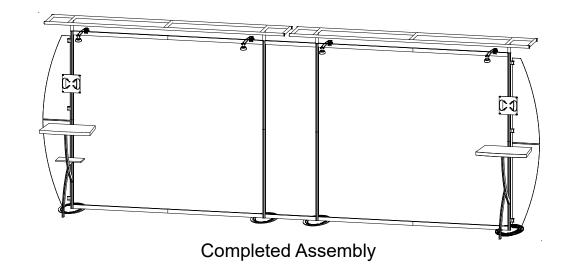
SACAGAVIEA © 20

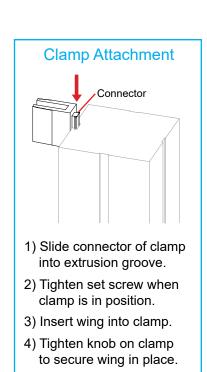
Order #XXXXX Modified VK-2110 Attachments

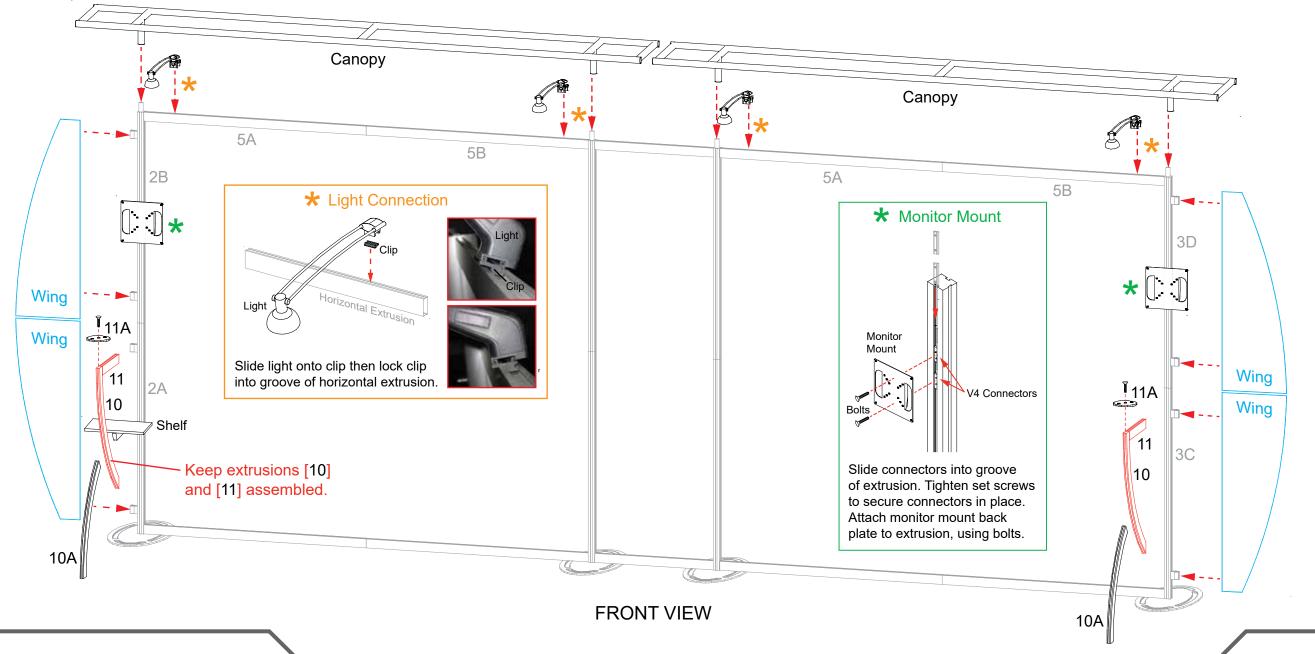
Item Qty. Description
10/11 2 Counter Support
10A 2 Support Leg
11A 2 Mounting Plate

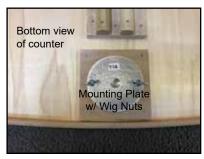
Steps:

- 1) Connect lights to extrusions [5A/5B]. See Light Connection detail.
- 2) Connect counter supports [10/11] to [2A] and [3C].
- 3) Connect support legs [10A] to extrusions [10] of counter supports.
- 4) Attach shelf to extrusion [2A].
- 5) Attach counters to mounting plate [11A]. See Counter Attachment sheet.
- 6) Route USB cords from counter. See USB Cord Management sheet.
- 7) Attach wings to clamps. See Clamp Attachment detail.
- 8) Place assembled canopies onto canopy mounts.
- 9) Attach monitor mounts to extrusions [2B] and [3D]. See Monitor Mount detail.

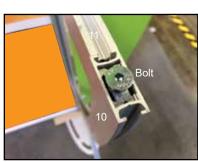




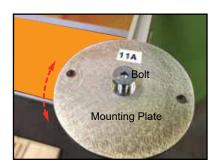




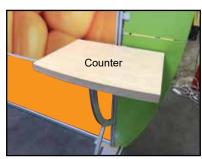
1) Mounting plate & wing nuts, in packed position.



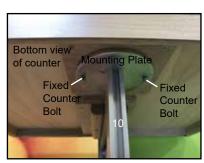
2) Mounting plate bolt in, packed position.



3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



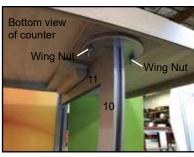
Completed Assembly



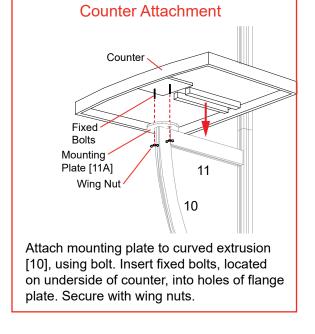
4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



5) Tighten bolt, using hex tool, to secure.



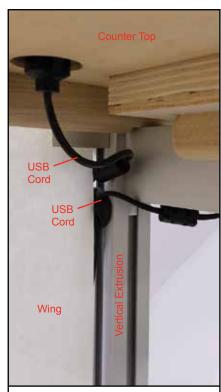
 Place fixed counter bolts into mounting plate, then secure using wing nuts.



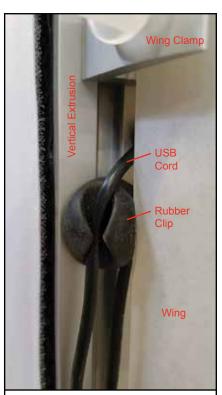
Keep mounting plate [11A] and wing nuts attached to counter, when packing.

Keep bolt attached to [10], when packing.

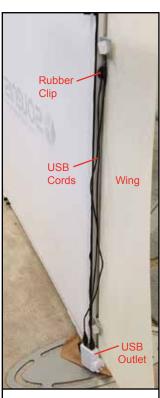
Keep rubber clip attached to vertical extrusion.



Route cord from right USB port through right side of rubber clip in groove of vertical extrusion.



Route cord from left USB port through left side of rubber clip in groove of vertical extrusion.



Cords will hang down to USB outlet.

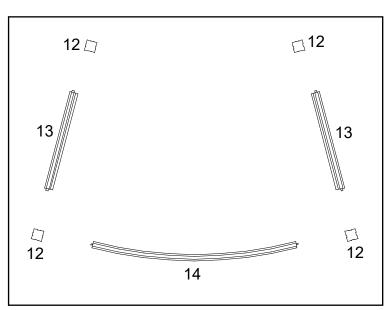


Plug USB cords into USB outlet.

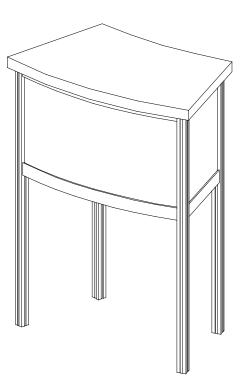
Item	Qty	Description
12	4	38" S40 Vertical Extrusion
13,13A	2,2	12" Z45 Horizontal Extrusior
14	2	25" 745 Horizontal Extrusion

Steps

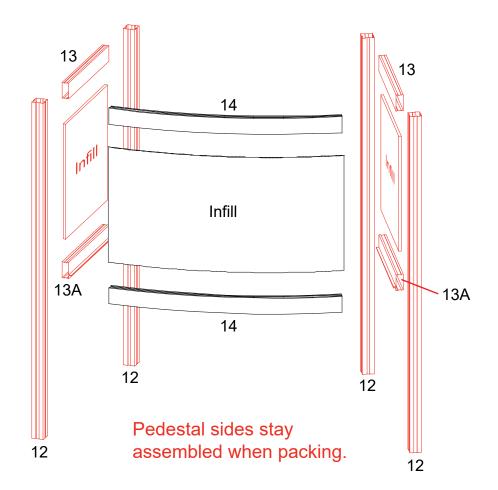
- 1) Attach horizontals [13] and [13A] between verticals [12], with infills between.
- 2) Attach curved horizontals [14] between front verticals [12], with infill between.
- 3) Place shelf on lip of extrusions [13A]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [13] and [14].



Top View



Completed Pedestal Assembly



* Extrusion Lip

Extrusions [13A] have a lip for the shelf to rest upon.



